

# **R50** a Sensor

# General Purpose, 500 kHz Resonant Frequency Acoustic Emission Sensor

# **Description and Features**

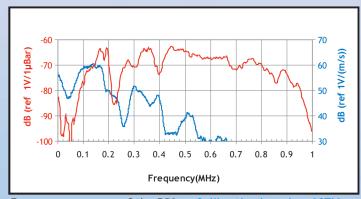
The Alpha series family of sensors features SMA connectors versus the Microdot connectors found on PAC's RXX series of passive sensors. The Alpha series includes R3 $\alpha$ , R6 $\alpha$ , R15 $\alpha$ , R30 $\alpha$  R50 $\alpha$ , R80 $\alpha$  and WS $\alpha$  sensors. The major improvements in Alpha series over the RXX series include:

- Use of the more popular SMA type of connector.
- Cavity is machined from a solid stainless steel rod making for a simpler and more robust design.
- Dramatically increased thickness of the ceramic shoe for better mechanical stability.
- Distance from the bottom of the ceramic shoe to the bottom edge of sensor cavity increased for better insulation resistance and ground avoidance.
- Introduced a 30-degree angle at the bottom edge of the sensor cavity.

All these improvements make the Alpha series sensors more robust, reliable and greatly reduce the possible grounding of the cavity to the structure caused by wet environment.

# **Application**

This sensor is useful in very noisy plant and process monitoring applications and is particularly suited to such applications as welding monitoring and control.



Frequency response of the R50α. Calibration based on ASTM E1106; Calibration based on ASTM E976.

# **Operating Specifications**

### Dynamic

Peak Sensitivity V/(m/s); [V/ $\mu$ bar] 62 [-62] dB
Operating Frequency Range 100 - 700 kHz
Resonant Freq. V/(m/s); $[V/\mu bar] \dots 100 [500] kHz$
Directionality ±1.5 dB

#### **Environmental**

Temperature Range	65 to 175°C
Shock Limit	500 g
Completely enclosed crystal for	RFI/EMI immunity

### **Physical**

Dimensions0.75" dia. x 0.88"	h (19 x 22.4 mm)
Weight	32 grams
Case Material	Stainless Steel
Face Material	Ceramic
Connector	SMA
Connector Locations	Side
Seal	Ероху
Sensor to Preamp Cable (1 or 2 mete	rs) 1232-X-SMA

## Ordering Information and Accessories

3	
R50α	R50 $\alpha$ or R50a
Magnetic Hold-Down	MHR15A
Preamplifier	0/2/4, 2/4/6
Preamp to System Cable (specify length i	in meters) 1234 - X

Sensors include

NIST Calibration Certificate & Warranty



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